

VANGUARD



WirelessHART® Toxic & Combustible Gas Detector P/N:TCD60

WirelessHART

Installation and Operation Instructions

Please read all instructional literature carefully and thoroughly before starting.

Refer to the final page for the Warranty.

United Electric Controls provides these installation and operation instructions for the UE Vanguard WirelessHART toxic or combustible gas detector solely. The end-user is responsible for maintaining the Vanguard WirelessHART toxic or combustible gas detector in full, operational condition.



ALL WARNINGS MUST BE THOROUGHLY READ, UNDERSTOOD AND FOLLOWED.



MISUSE OF THIS DEVICE AND FAILURE TO ADHERE TO ALL WARNINGS COULD RESULT IN:

- THE DEVICE NOT PERFORMING AS INTENDED,
- RISK OF EXPLOSION,
- RISK OF LOSING CONSCIOUSNESS OR DEATH.



FOR SAFETY CRITICAL OPERATIONS WHICH REQUIRE ADHERENCE TO IEC 60079-29-1, SEE DOCUMENT ENTITLED 'VANGUARD WIRELESSHART FIXED POINT DETECTOR IEC 60079-29-1 USER INTEGRATION GUIDE' (UIG_TCD 01.PDF) WHICH OUTLINES ADDITIONAL REQUIREMENTS OF USE FOR THAT STANDARD. ALSO SEE IEC 60079-29-2 FOR ADDITIONAL INSTALLATION INSTRUCTIONS.

The following symbols are used within this document:



International Hazard Warning symbol. Directions require strict adherence.



International Toxic Hazard symbol. Exposure may lead to loss of consciousness or death.



International Flammable Material Hazard symbol. Exposure to flammable materials in closed areas may lead to explosion, loss of consciousness or death.



United Electric Controls (UE) warning or recommended practice.

Other documents referenced in the manual:



IEC 60079-29-1User Integration Guide (UIG_TCD)



Datasheet (TCD-B)



Annex A (IM_TCD_ANNEX_A)

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1.0 GENERAL



MISUSE OF THIS DEVICE MAY CAUSE EXPLOSION AND/ OR PERSONAL INJURY. THESE INSTRUCTIONS MUST BE THOROUGHLY READ AND UNDERSTOOD PRIOR TO INSTALLATION OF THE DEVICE.



THIS DEVICE IS FOR MONITORING AND COMMUNICATING GAS CONCENTRATION LEVELS AND DOES NOT PROVIDE ALARM SIGNALS.



THE END-USER IS RESPONSIBLE FOR MAINTAINING THE DEVICE IN FULL, OPERATIONAL CONDITION.



TO ENSURE PROPER INGRESS PROTECTION, THE FRONT AND REAR COVERS MUST BE INSTALLED, AND FULLY BOTTOMED OUT AGAINST THE BASE ENCLOSURE (I.E., METAL-TO-METAL CONTACT). IT IS RECOMMENDED TO USE A WRENCH OR ANY TOOL ACROSS THE COVER LUGS TO TIGHTEN THE COVERS DOWN.



EXPOSURE TO TOXIC GAS MAY RESULT IN LOSS OF CONSCIOUSNESS OR DEATH. SEE ANNEX 1 FOR TOXIC GAS SENSOR DETAILS.



COMBUSTIBLE GAS ACCUMULATION IN ENCLOSED AREAS MAY CAUSE EXPLOSION AND RESULT IN LOSS OF CONSCIOUSNESS OR DEATH. SEE ANNEX 1 FOR COMBUSTIBLE GAS SENSOR DETAILS.



AVOID DROPPING THE DEVICE AS LOOSENING OF THE THREADED FLAME-PROOF JOINTS OR PERMANENT DAMAGE MAY OCCUR.



NEW SENSORS MUST BE CALIBRATED AFTER INSTALLATION (SEE SECTION 3.2).

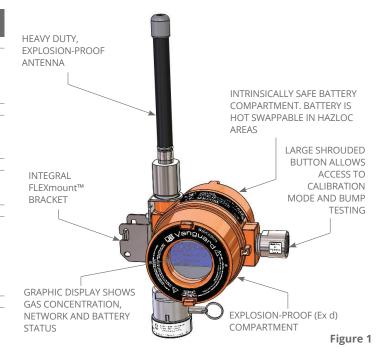


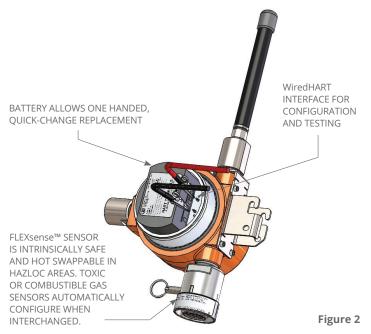
WHEN NOT IN USE, THE DEVICE SHOULD BE STORED IN A CLEAN, DRY AREA AND WITHIN THE TEMPERATURE RANGE LISTED WITHIN THE DEVICE'S ENVIRONMENTAL SPECIFICATIONS.

1.1 Device Overview

The device is an explosion-proof and intrinsically safe, WirelessHART point gas detector used for the detection and monitoring of harmful gases in air. A field-interchangeable gas sensor module (see Figure 2) provides detection of toxic or combustible gas. Gas measurement readings are communicated along with network and battery status (see Figure 1) via a local, digital display, and WirelessHART communication protocol. The device seamlessly integrates with existing supervisory control and data acquisition (SCADA) or asset management (AMS) systems.

Sensor specifications are available online or in Annex A which can be downloaded from www.ueonline.com.



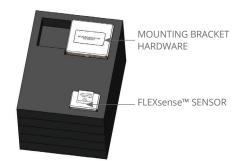


1.2 Device Packaging

The device may be shipped in one of the following two configurations. Please ensure that all items have been received before proceeding with installation and operation.

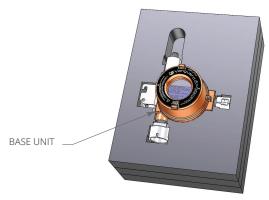
- 1. Base unit and mounting bracket kit with toxic or combustible FLEXsense™ sensor (Figure 3 and Figure 4).
- 2. Base unit and mounting bracket kit only (Figure 3 without sensor and Figure 4).





Top foam for packaging





Bottom foam for packaging

Figure 4



DEVICE IS SHIPPED WITHOUT THE SENSOR OR BATTERY INSTALLED. BOTH MUST BE INSTALLED PRIOR TO USE. SEE SECTION 2.0 INSTALLATION FOR FURTHER INFORMATION.

1.2.1 Sensors

One FLEXsense™ sensor is shipped (but uninstalled) with the base unit (if ordered in that configuration). Additional, spare FLEXsense™ sensors may be ordered and will ship separately.

1.2.2 Battery

The battery pack is shipped separately as it contains lithium. Transportation must comply with special safe transport regulations worldwide.

1.3 Device Approvals



THIS DEVICE IS SUITABLE FOR HAZARDOUS LOCATIONS PER CERTIFICATIONS (SEE BELOW) OR NON-HAZARDOUS LOCATIONS ONLY.



THIS DEVICE MEETS ALL REQUIREMENTS FOR STANDARDS LISTED ON THE CERTIFICATIONS (SEE BELOW).



THE ONLY FIELD REPLACEABLE PARTS ARE THE BATTERY PACK, FLEXSENSE™ SENSOR, AND ANTENNA. ANY SUBSTITUTION OF COMPONENTS OTHER THAN THE BATTERY, GAS SENSOR OR ANTENNA WILL INVALIDATE THIRD-PARTY ISSUED APPROVALS AND CERTIFICATIONS, AND MAY IMPAIR SUITABILITY FOR HAZARDOUS LOCATIONS.





Global Certification

IECEx ETL 21.0065X Ex db ia op is [ia] IIC T4 Gb IP66 ** Tamb: X* IEC 60079-29-1





EU Certification

ITS-I21ATEX31360X II 2 (2) G Ex db ia op is [ia] IIC T4 Gb IP66** Tamb: X*



North American Certification

Class I Div. 1, Groups A, B, C & D, T4 Class I, Zone 1, Ex db ia op is [ia] IIB T4 Gb Ex db ia op is [ia] IIC T4 Gb Enclosure Type 4X, IP66** Tamb: X*

*Ambient operating temperature range may vary with sensor type. See datasheet for sensor specifications.

Specific Conditions of Use:

- Use only Antennas supplied by UE
- For connection to external antenna, refer to Section 2.10.2 (page 11) for clarification of remote antenna installation and Section 8 (page 19) for calculation of the maximum cable length if supplying own extension cable and arrestors.
- The threshold power must be limited by the user in order to achieve the levels defined in IEC/EN 60079-0 Table 5.
- No repair/modification to the flameproof joints is permitted

Conforms to:

UL Std. 913, UL Std. 1203 UL Std. 60079-0, UL Std. 60079-1 UL Std. 60079-11, UL Std. 61010-1

Certified to:

CAN/CSA Std. C22.2 No. 60079-0 CAN/CSA Std. C22.2 No. 60079-1 CAN/CSA Std. C22.2 No. 60079-11 CAN/CSA Std. C22.2 No. 61010-1-12 See ITS-I21ATEX31360X for EN Standards. See IECEx ETL 21.0065X for IECEx Standards.

Certificates are available for download on the UE website: www.ueonline.com



^{**}Enclosure Type 4X and IP66 rating excludes sensor.

2.0 INSTALLATION

2.1 Sensor Installation



TO PREVENT IGNITION, ONLY USE SENSORS PROVIDED BY UNITED ELECTRIC CONTROLS .



DO NOT ATTEMPT TO DISASSEMBLE THE SENSOR AS THIS COULD DAMAGE THE SENSOR AND VOID HAZARDOUS LOCATION APPROVALS, AND MANUFACTURER WARRANTY.



SENSORS MUST BE ACTIVATED AFTER INSTALLATION.



ENSURE BASE UNIT HAS A SENSOR INSTALLED AT ALL TIMES WHEN MOUNTED OUTDOORS TO PREVENT DAMAGE TO CONNECTORS FROM AMBIENT MOISTURE.

Sensors are packaged fully assembled and require simple installation into the base unit. Toxic sensors are comprised of an electrochemical sensor packaged into a stainless steel housing. Combustible sensors are comprised of an infrared sensor packaged into a stainless steel housing. These are consumable, field replaceable parts (see Section 4.1 Sensor Replacement).

- Remove FLEXsense™ sensor from packaging.
- 2 Retract the sensor locking pin and twist 90 degrees to lock in retracted position.
- 3 Align the locating pin (see Figure 5) on the FLEXsense™ sensor to the keyed positions on the sensor housing (see Figure 6).
- Insert the sensor. A click will be felt and heard, ensuring the sensor has been inserted correctly.
- **5** Twist the sensor locking pin 90 degrees and release to engage the sensor locking pin.



2.2 Battery Installation



TO PREVENT IGNITION, USE ONLY BATTERY PACKS SUPPLIED BY UNITED ELECTRIC CONTROLS.



BATTERY SHOULD BE REMOVED AND STORED WHEN THE DEVICE IS NOT IN USE. DEVICE USES SIGNIFICANTLY MORE POWER WHILE ROAMING.



BATTERIES ARE NOT RECHARGEABLE.

The battery pack contains two Lithium-Thionyl Chloride D size cells, with a nominal output voltage of 7.2V.

NOTE: 7.2V @ 1mA (at 20 °C) Max possible power consumption when starting the device and searching for a network (searching) (see page 6 for details).

- **1** Unscrew the solid, back cover from the intrinsically safe battery compartment and set aside.
- 2 Remove the battery pack from its packaging.
- 3 Align battery pack so connection on the pack lines up with connection in the enclosure.
- 4 Slide the battery pack into the enclosure until it latches in place as shown in Figure 7.



Figure 7

5 The device is now powered and will show the word STARTING along with the hardware and software versions on the front panel display while initial boot-up completes (see Figure 8). Allow for a minimum warm-up time of at least the *t*90 of the sensor shown in Annex A or 30 seconds whichever is shorter.

STARTING

HW VER: X.XX SW VER: X.XX

Figure 8

6 When hardware and software boot-up is complete, the device will prompt user to activate the installed sensor (see Figure 9).

VANGUARD SENSOR NOT ACTIVATED: CH₂

PUSH BUTTON TO ACTIVATE SENSOR

Figure 9



4

2.3 Sensor Activation

- 1 Push button to activate sensor.
- ② Once the button is pushed, the base transmitter initializes the sensor activation process. During this activation, the screen in Figure 10 will be displayed. This activation may take up to 2 minutes.

ACTIVATING PLEASE WAIT

Figure 10

3 The device will prompt the user to zero the offset as shown in Figure 11.

CH₄ XX %LEL PRESS AND HOLD BUTTON TO ZERO SENSOR OR PUSH TO SKIP

Figure 11

Zero the offset:

Apply dry air or nitrogen to the sensor for a period longer than the sensors response time, then press and hold the calibration button until the display screen in Figure 12 appears. This takes about 10 seconds.

Skip the offset:

Press and release the calibration button to skip the zeroing process and proceed to step 4.

ZEROING DONE SENSOR ACTIVE CALIBRATE NEW SENSOR

igure 12

NOTE: To zero the combustible sensor at any time, press and hold the calibration button for 10 seconds. Refer to section 2.3, step 3, to continue sequence.

① Once the sensor initialization process is complete, a "Sensor Active Calibrate New Sensors" message will show (see Figure 13) before automatically returning to home screen (Figure 14).

SENSOR ACTIVE CALIBRATE NEW SENSORS

Figure 13

- **5** The sensor is self-configuring with the device and once booted up (see Section 2.4 Network Configuration) will display the proper gas concentration.
- Once activation is done, the front panel display will display the device name, HART long tag, and the software version, along with an instruction to push button to show gas concentration (see Figure 14).

SW VER: X.XX VANGUARD SENSOR: CH₄ TAG: KANBAN XXXXXX

TAG: KANBAN XXXXXX PUSH BUTTON TO SHOW CONCENTRATION

Figure 14

IM_TCD60 04

- 7 The device is now ready to be configured for deployment into a WirelessHart network. It is recommended to connect the device to the network immediately after battery installation to maximize battery life. Refer to section 2.4 for network configuration.
- 3 Once device configuration is complete, secure cover onto enclosure by tightening until all threads have been fully engaged to ensure proper ingress protection.



TO ENSURE PROPER INGRESS PROTECTION, THE REAR COVER MUST BE INSTALLED, AND FULLY BOTTOMED OUT AGAINST THE BASE ENCLOSURE (I.E., METAL-TO-METAL CONTACT). IT IS RECOMMENDED TO USE A WRENCH OR ANY TOOL ACROSS THE COVER LUGS TO TIGHTEN THE COVERS DOWN.



2.4 Network Configuration



IT IS RECOMMENDED THAT NETWORK CONFIGURATION BE PERFORMED RIGHT AFTER BATTERY INSTALLATION TO MAXIMIZE BATTERY LIFE.

The device must be configured to communicate over the wireless network. A Network ID and Join Key are required to communicate over the wireless network, and must match the Network ID and Join Key of the wireless gateway and other wireless devices in the network.

This device sends gas concentration information reliably and securely via WirelessHART communication protocol. For critical safety applications, the SafeHart protocol can be used, as described in the "User Integration Guide". Configuration can be completed using any HART handheld communicator, or directly into the control system using a HART modem. HART terminals are located inside the intrinsically safe battery compartment and are clearly marked (see Figure 15).

Configuring the gas detection device in the hazardous area requires a suitable, approved intrinsically safe device (such as a handheld communicator, etc.). The entity parameters of the device being connected must be compatible with those of the gas detection device.

Before connecting any device in the hazardous location, the following entity parameters must be verified:

$U_{o} \leq U_{i} \operatorname{prog}$	$L_o \ge L_i \text{ prog}$
l _o ≤ l _i prog	U _i ≥ U _o prog
$P_o \le P_i \operatorname{prog}$	l _i ≥ l _o prog
$C_o \ge C_i \text{ prog}$	

Gas Detector Intrinsic Safety Entity Parameters:

 $U_o = 4.935V$; $I_o = 0.179A$; $P_o = 0.22W$; $C_o = 25uF$; $L_o = 0.25mH$ $U_i = 3.8V$; $I_i = 64uA$; $C_i = Negligible$; $L_i = Negligible$

Connected Device Entity Parameters (will vary dependent upon device):

 U_i prog = Max. voltage that can be connected at the input to the handheld or other programming device

 I_i prog = Max. current that can be connected at the input to the handheld or other programming device

 P_i prog = Max. power that can be connected at the input to the handheld or other programming device

 $L_{\rm i}$ prog = Max. inductance that can be connected at the input to the handheld or other programming device

C_i prog = Max. capacitance that can be connected at the input to the handheld or other programming device

 U_{\circ} prog = Max. voltage that the handheld or other programming device can source to the device being programmed

l prog = Max. current that the handheld or other programming device can source to the device being programmed

2.4.1 Download Device Description (DD)

We maintain registration and details, including latest DD, with FieldComm Group (www.fieldcommgroup. org). We have WirelessHART resources for the Vanguard at www.ueonline.com. The latest DD should also be available in updated libraries of major handheld programmers and DCS manufacturers.

2.4.2 Using a Handheld HART Communicator

- 1 If not previously done (from installing the battery see Section 2.2 Battery Installation), unscrew the solid, back cover from the intrinsically safe battery compartment and set aside.
- 2 Confirm battery installation or install battery (see Section 2.2 Battery Installation).
- 3 Push the button on the side of the device to activate the wired HART interface.
- 4 Connect wires from handheld HART communicator to HART terminals (see Figure 15).
- **5** The handheld HART communicator will search for a HART-compatible device and indicate if a connection was made.
- **6** Obtain the Network ID and Join Key of the wireless network to which the device will be joined. This information can be found under the Settings section on the web server supporting the wireless Gateway. Consult the wireless Gateway manual for additional information.
- Navigating through the handheld HART communicator menu, choose Configure Network ID and enter the Network ID. The operation will use WirelessHART commands 773-Write Network ID and 774-Read Network ID.
- 3 Navigating through the handheld HART communicator menu, choose Configure Join Key and enter the Join Key. This operation will use WirelessHART command 768-Write Join Key.
- Upon inputting the Network ID and Join Key, the device initializes connection with the network in the following phases. The phase status will be indicated on the device display.



Figure 15

Searching: Once the device receives a join command, it proceeds to the Searching mode. The device keeps its receiver activated while searching for available networks (see Figure 16).



CH₄: XXX % LEL BATTERY: X.XX V NET: SEARCHING

Figure 16

Negotiating: The device has detected the desired network and has received a join request from the network manager (see Figure 17).

CH₄: XXX % LEL BATTERY: X.XX V NET: NEGOTIATING

Figure 17

Connected: The device should now be joined to the network (see Figure 18). If the device fails to join the wireless mesh network, consult the Troubleshooting Guide (see Section 5.0, page 16).

NOTE: Data transfer is not possible yet.

CH₄: XXX % LEL BATTERY: X.XX V NET: CONNECTED

Figure 18

Operational: When the device has sufficient bandwidth with the network manager, data transfer can occur and the device is operational (see Figure 19).

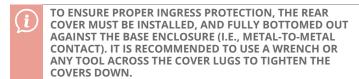
CH₄: XXX % LEL BATTERY: X.XX V NET: OPERATIONAL

Figure 19

10 Disconnect wires from the HART terminals and secure cover onto enclosure by tightening until all threads have been fully engaged to ensure proper ingress protection.

2.4.3 HART Modem

- 1 If not previously done (from installing the battery see Section 2.2, page 4 Battery Installation), unscrew the solid, back cover from the intrinsically safe battery compartment and set aside.
- 2 Confirm battery installation or install battery (see Section 2.2 Battery Installation).
- **3** Push the button on the side of the device to activate the wired HART interface.
- Ocnnect wires from HART Modem to HART terminals (see Figure 15). **NOTE:** The HART modem should be connected to a computer running HART compatible software.
- **6** Obtain the Network ID and Join Key of the wireless network to which the device will be joined. This information can be found under the Settings section on the web server supporting the wireless Gateway. Consult the wireless Gateway manual for additional information.
- There are two ways to connect to the wireless mesh network.Identify the device icon on the Gateway software and drag and drop the icon onto the Gateway icon.
- 2. Open the device menu options and enter the Network ID and Join Key manually.
- **7** Upon inputting the Network ID and Join Key, the device initializes connection with the network in the following phases. The phase status will be indicated on the device display. Refer to Figures 16-19.
- **3** If the device fails to join the wireless mesh network, consult the Troubleshooting Guide (see Section 5.0, page 16).
- ② Disconnect wires from the HART terminals and secure cover onto enclosure by tightening until all threads have been fully engaged to ensure proper ingress protection.



2.5 Sensor Placement Considerations



EXPOSURE TO TOXIC GAS MAY RESULT IN LOSS OF CONSCIOUSNESS OR DEATH. SEE ANNEX 1 FOR TOXIC GAS SENSOR DETAILS.



COMBUSTIBLE GAS ACCUMULATION IN ENCLOSED AREAS MAY CAUSE EXPLOSION AND RESULT IN LOSS OF CONSCIOUSNESS OR DEATH. SEE ANNEX 1 FOR COMBUSTIBLE GAS SENSOR DETAILS.



THIS DEVICE MUST BE MOUNTED VERTICALLY WITH THE SENSOR POINTING DOWNWARD AND THE ANTENNA POINTING UPWARD.

Individual applications need to be assessed for correct sensor placement. The target gas needs to be determined along with the maximum concentration, and potential coverage area.



FOR GASES THAT ARE HEAVIER THAN AIR, SENSOR INSTALLATION IS RECOMMENDED NEAR THE GROUND AND BELOW THE POTENTIAL LEAK SOURCE.





FOR GASES THAT ARE LIGHTER THAN AIR, SENSOR INSTALLATION IS RECOMMENDED NEAR THE CEILING (IN AN ENCLOSED SPACE) AND ABOVE THE POTENTIAL LEAK SOURCE.

Chemical Abstracts Service (CAS), a division of the American Chemical Society, is the world's authority for chemical information. Please consult the database at www.cas.org for chemical properties of gas.

Other factors to consider include but are not limited to:

- **Location** takes into account gas leak source, pressure of release, temperature, and distance to sensor.
- Air flow prevailing winds, velocity, fans, exhaust ducts that could affect detection.
- Environmental conditions other than air flow; such as exposure to water, snow, and dirt. Also temperature – hot and cold – and how that may affect the gas release.
- Maintenance Accessibility provide safe access for calibration and maintenance.

2.6 Sensor Cross Sensitivity

Depending on the type of sensor installed, the device has the ability to detect either Toxic or Combustible gas. The tables and graph located in Annex A demonstrate the typical cross sensitivities of each sensor to other gases that may be present while monitoring.

2.7 Classified Area Installation



DO NOT REMOVE THE FRONT (PAINTED ALUMINUM AND GLASS) COVER.



INSTALL DEVICE ONLY INTO AREAS MATCHING APPROVALS ON DEVICE LABELING.



INSTALL THE DEVICE WHERE SHOCK, VIBRATION AND TEMPERATURE FLUCTUATIONS ARE MINIMAL. DO NOT MOUNT IN AMBIENT TEMPERATURES THAT EXCEED THE LIMITS ON THE DEVICE LABELING.



TO PREVENT SEIZURE OF ENCLOSURE COVER, DO NOT REMOVE LUBRICANT. THREADS SHOULD ALSO BE FREE OF DIRT, ETC.

2.8 Field Mounting



THE MOUNTING BRACKET ATTACHMENT ON THIS DEVICE IS FACTORY-INSTALLED AND MUST NOT BE REMOVED AS IT MAY CAUSE PERMANENT DAMAGE TO THE ANTENNA, THE SENSOR ASSEMBLY, AND LOOSENING OF THE THREADED FLAME-PROOF JOINTS. REMOVAL WILL VOID HAZARDOUS LOCATION APPROVALS, AND MANUFACTURER WARRANTY.



THIS DEVICE MUST BE MOUNTED VERTICALLY WITH THE SENSOR POINTING DOWNWARD AND THE ANTENNA POINTING UPWARD.



TO ENSURE PROPER INGRESS PROTECTION, THE REAR COVER MUST BE INSTALLED, AND FULLY BOTTOMED OUT AGAINST THE BASE ENCLOSURE (I.E., METAL-TO-METAL CONTACT). IT IS RECOMMENDED TO USE A WRENCH OR ANY TOOL ACROSS THE COVER LUGS TO TIGHTEN THE COVERS DOWN.

This device may be mounted in any of the following configurations using any of the three Vanguard FLEXmount™ options: Standard mount, Magnet mount, or Universal mount.

2.8.1 Standard Mount - Vertical



IF EXPLOSIVE GASSES ARE PRESENT, ENSURE THAT ANTI-STATIC TOOLS ARE USED.

- Remove hardware from packaging (see Figure 20).
- 2 Place one pipe mount adaptor [1] onto desired location horizontally on pipe and slide U-bolt [2] through holes.
- 3 Slide mounting bracket plate [3] onto U-bolt [2] and secure with (2x) hex nuts [4]. Do not tighten.
- **4** Repeat step 2 with second pipe mount adaptor [1] also sliding U-bolt [2] through mounting bracket plate [3] and securing with (2x) hex nuts [4].
- **5** Once position is set, tighten (4x) hex nuts using 1/2" wrench.

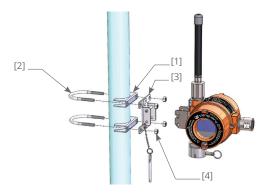


Figure 20

- **6** Mount device by hooking onto top pin of mounting bracket plate (see Figure 21).
- 7 Push attached pin [5] through bottom holes to secure device to the bracket (see Figure 22).



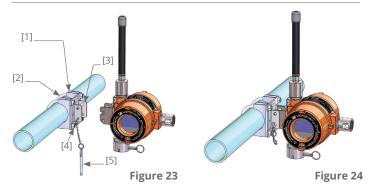


2.8.2 Standard Mount - Horizontal



IF EXPLOSIVE GAS ARE PRESENT, ENSURE THAT ANTI-STATIC TOOLS ARE USED.

- 1 Remove hardware from packaging (see Figure 23).
- 2 Place one pipe mount adaptor [1] onto desired location vertically on pipe and slide U-bolt [2] through holes.
- 3 Slide mounting bracket plate [3] onto U-bolt [2] and secure with (2x) hex nuts [4]. Do not tighten.
- 4 Repeat step 2 with second pipe mount adaptor [1] also sliding U-bolt [2] through mounting bracket plate [3] and securing with (2x) hex nuts [4].
- **6** Once position is set, tighten (4x) hex nuts using 1/2" wrench.
- **6** Mount device by hooking onto top pin of mounting bracket plate (see Figure 23).
- **7** Push attached pin [5] through bottom holes to secure device to the bracket (see Figure 24).



2.8.3 Standard Mount - Wall



IF EXPLOSIVE GAS ARE PRESENT, ENSURE THAT ANTI-STATIC TOOLS ARE USED.



WALL MOUNTING COULD AFFECT THE SIGNAL STRENGTH OF THE DEVICE.

- 1 Remove hardware from packaging (see Figure 25).
- 2 Hold mounting bracket plate [3] against wall/flat surface and screw tightly into place using (4x) mounting holes (0.40" dia.). **Note:** Mounting screws [6] not UE provided.
- 3 Mount device by hooking onto top pin of mounting bracket plate (see Figure 26).
- 4 Push attached pin [5] through bottom holes to secure device to the bracket (see Figure 27).

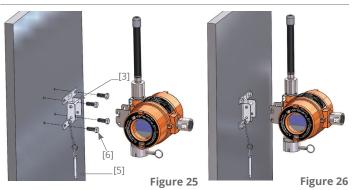




Figure 27

2.8.4 Magnetic Mount



CAUTION: MAGNETS MAY CAUSE PINCH POINTS.



MAGNET CONTACT FORCE IS DEPENDENT ON SURFACE CONDITION AND FLATNESS. MOUNT TO FLAT, DRY, CLEAN SURFACES THAT ARE NOT SUBJECT TO EXTREME ENVIRONMENTAL CONDITIONS..



THIS SOLUTION SHOULD NOT BE USED FOR OVERHEAD MOUNTING.

- 1 Remove hardware from packaging (see Figure 28).
- 2 Attach device to mounting bracket by hooking onto top pin of mounting bracket plate (see Figure 29).
- 3 Push attached pin [5] through bottom holes to secure device to the bracket (see Figure 30).
- 4 Align magnet mount [7] to mounting location.
- 5 Place onto location gently or using a top-to-bottom "peeling" motion (Figure 30).
- **6** Use the same top-to-bottom peeling motion to remove the mount from the wall.





Figure 30

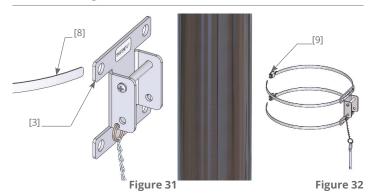


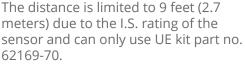
2.8.5 Universal Mount



IF EXPLOSIVE GAS ARE PRESENT, ENSURE THAT ANTI-STATIC **TOOLS ARE USED.**

- 1 Remove hardware from packaging (see Figure 31).
- 2 Feed straps [8] through bracket [3] using the bolt holes (see Figure 31).
- 3 Wrap steel straps around pipe or object to mount to and tighten using screw [9] (see Figure 32).
- 4 Mount device by hooking onto top pin of bracket plate (see Figure 33).
- **5** Secure with pin [5] by pushing though the bottom holes in the bracket (see Figure 34).





Included in the kit (Figure 35):

- U-bolt (not shown)
- Remote sensor bracket and receiver [8]
- Armor Cable [9]
- Transmitter adapter [10]



Figure 35







Figure 34

Figure 33

2.8.6 Device removal from mounting bracket plate

- 1 Pull attached pin [5] through bottom holes using the pull ring.
- 2 Pull device up and unhook from mounting bracket plate [3].

2.9 Optional Remote Mount Kit for Sensors

Users can place the sensor close to where gas can collect while positioning the Vanguard in a location more suitable for viewing during bump testing and calibrations. Examples include sensors installed in vaults, containers, or low to the ground.



THIS KIT WORKS WITH THE SAME SENSORS THAT ARE SHIPPED WITH THE VANGUARD TRANSMITTER. IT IS ALSO POSSIBLE TO RETROFIT EXISTING INSTALLATIONS WITH THE KIT.



THIS DEVICE COMPLIES WITH FCC PART 15 REGULATIONS; MAY NOT CAUSE HARMFUL INTERFERENCE; MUST ACCEPT ANY INTERFERENCE, INCLUDING THAT WHICH MAY CAUSE UNDESIRED OPERATION OF THE DEVICE.



TO COMPLY WITH IC RF EXPOSURE COMPLIANCE REQUIREMENTS, THE ANTENNA USED FOR THIS DEVICE MUST BE INSTALLED TO PROVIDE A SEPARATION DISTANCE OF AT LEAST 20 CM FROM ALL PERSONS.



FCC ID SJC-ETERNA2 CONTAINS IC 5853(A)-ETERNA2 CE0976



WALL MOUNTING COULD AFFECT THE SIGNAL STRENGTH OF THE DEVICE.

2.10.1 Antenna Placement Considerations

The antenna supplied with the device is an omnidirectional antenna, affixed to the product. In order to facilitate communication with other WirelessHART devices as part of a wireless mesh network, it is recommended that the device be mounted with minimal obstructions and noise interference. The maximum range of communication between the device and other devices (instrumentation, repeaters, gateways) is 750 feet (229 meters).



2.10.2 Optional Remote Mount Kit for Antenna

User can position the antenna to mitigate obstructions and allow reliable access to the mesh network. End users may size their own antenna based on the calculations in section 8, page 19), or use the premade UE remote antenna kit part no. 62169-69.

Included in the kit (Figure 36):

- Mounting bracket with barrel N connector [11]
- U-bolts for mounting to a 2" pole, a single 20 ft antenna cable with N connectors [12]
- Two coax connection weather seal antenna tapes (See Annex A, page 7).

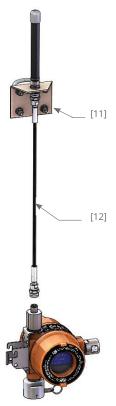


Figure 36



IT IS RECOMMENDED TO LOOP THE CABLE NEAR THE TRANSMITTER TO ALLOW WATER TO RUN OFF AWAY FROM THE FITTING. THE SEALANT SHOULD BE USED ON THE BARREL CONNECTOR AFTER INSTALLATION TO ENSURE NO INGRESS AND DEGRADATION OF THE CABLE OVER TIME.

3.0 OPERATION



MISUSE OF THIS PRODUCT MAY CAUSE EXPLOSION AND/ OR PERSONAL INJURY. THESE INSTRUCTIONS MUST BE THOROUGHLY READ AND UNDERSTOOD PRIOR TO INSTALLATION OF THE UNIT.



THE END-USER IS RESPONSIBLE FOR MAINTAINING THE DEVICE IN FULL, OPERATIONAL CONDITION.

3.1 Normal Operation

Under normal operation, the four variables (Table 1) are communicated via WirelessHART 7.9 communication protocol every 8 seconds by default using burst message 0. The update rate is programmable from 8 seconds up to 3600 seconds. Up to three burst messages (0-2) can be configured using the device descriptor. The burst message transmits a chosen HART command to publish data. HART commands that can be burst include: 1, 2, 3, 9, 33, and 48. The default configuration uses commands 9 and 48.

NOTE: At the device, via the local, digital display, two variables are communicated by pushing the button once – the PV and QV (see Table 1). These are for indication only and are not considered trusted for safety applications. Only the value indicated over the radio is trusted for safety applications.

Device Variable	Process Variable	Units	Accessibility
Primary Variable (PV)*	Gas Concentration	ppm, %LEL	Read
Secondary Variable (SV)**	Temperature	Degrees C	Read
Tertiary Variable (TV)	Days Since Calibration	Days	Read
Quaternary Variable (QV)	Battery Voltage	Volts	Read

^{*}For conversions between ppm, %LEL and volume fractions, refer to IEC 60079-20-1

The following procedure should be used to configure a burst message:

- 1 Turn off any burst messages to be changed prior to configuration.
- 2 Select the burst message and HART command for publishing. Consider what update rate is to be used based on application. Faster update rates can impact battery life.
- 3 Enable burst messages.

3.2 Sensor Calibration & Bump Test



THOROUGHLY READ AND UNDERSTAND ALL SAFETY DATA SHEETS (SDS) AND WARNINGS ASSOCIATED WITH GASES USED FOR CALIBRATION AND/OR BUMP TESTING.



DURING SENSOR CALIBRATION MODE, THE DEVICE IS OPERATIONAL AND COMMUNICATING DATA. PROPER CARE SHOULD BE TAKEN TO ENSURE THAT SURROUNDING ENVIRONMENT IS FREE OF TOXIC OR COMBUSTIBLE GASES. IT IS RECOMMENDED THAT OTHER GAS DETECTION BE DEPLOYED DURING SENSOR CALIBRATION AND/OR BUMP TESTING TO PREVENT EXPLOSION, SERIOUS INJURY OR DEATH.



11

SENSORS MUST BE ACTIVATED BEFORE USE (SEE 2.3 SENSOR ACTIVATION, PAGE 5).

Depending upon the use of the device, a calibration check or a bump test may need to be performed. It is recommended to perform the calibration or bump test with the UE Vanguard gas calibration kit (setup instructions included) with a flow rate of approximately 0.5 LPM for best results. Either of these tests are done to ensure that the sensor will respond as intended to a predetermined, measured gas release. UE recommends following the end user's standard practices for gas detection sensor calibration and bump testing. See Annex A for sensor detection ranges. Measured values within the measuring range of the sensor are indicated on the display as well as communicated using WirelessHART. Values below zero (negative) may be indicated as zero but with a status bit that conveys reading has drifted negative. Reference Annex A for additional details.



Table 1

^{**} Not available on all combustible sensors.

3.2.1 Bump Test

1 Select and use a test gas cylinder of a known concentration. NOTE: Combustible LEL sensors are maintenance-free and do not require calibration for up to 6 months. However, UE does recommend periodic bump testing to assure optimum performance. Sensors may require more frequent calibration when exposed to moisture, excessive temperatures or humidity.

2 If the reading on the display does not match the analytical composition of the test gas cylinder go to section 3.2.2 to calibrate the Vanguard.

3.2.2 Sensor Calibration

① Select and use a test gas cylinder of a known concentration of the sensor being calibrated. The concentration of the test gas must be between 10% to 100% of the full scale range of the sensor. Before calibration ensure that the calibration gas concentration written to the device matches the actual calibration gas concentration used. NOTE: See Annex A for factory settings of expected test gas concentration. This configuration for test gas concentration can be changed using HART command 129.

2 Press and hold the calibration button for 10 seconds to begin the calibration process.

NOTE: During this process, the device will be placed in calibration mode. The primary variable (i.e., gas concentration) will still be transmitted to the gateway but fixed at a value of 0. A mode bit indicating that the device is in calibration mode will also be transmitted. This feature is to avoid false alarms during calibration.



IF THERE IS NO ACTIVITY DETECTED FOR 10 MINUTES DURING THE CALIBRATION MODE, THE DEVICE WILL RETURN TO MEASUREMENT MODE.

3 OFFSET ZEROING

The screen shown in Figure 37 will appear. Apply dry air or nitrogen to the sensor port. Wait 2 minutes for the sensor to adjust. Press and hold the calibration button for 10 seconds. Offset zeroing will show the prompt, in Figure 38 for up to 1 minute.

CH₄: XXX % LEL PRESS AND HOLD BUTTON TO ZERO SENSOR OR PUSH TO ABORT

Figure 37

ZEROING

Figure 38

4 SPAN ADJUSTMENT

If a successful offset calibration was performed, the prompt shown in Figure 39 will be displayed. If calibration was unsuccessful, the prompt shown in Figure 40 will be displayed. Please try re-zeroing the sensor or contact UE Technical Sales Support.

CH₄: XX APPLY XX %LEL CAL GAS AND HOLD TO CALIBRATE OR PUSH TO ABORT %LEL

Figure 39

FAILED RECALIBRATE OR REPLACE SENSOR

Figure 40

- 6 Apply the test gas to the sensor with the aid of the UE Vanguard gas calibration kit.
- **6** Apply the gas for a minimum of 2 minutes or until gas concentration readings on the display are stable. (See Annex A for details.)
- **7** Push and hold the button for approximately 10 seconds. The display will change to Figure 41, and remain for up to 1 minute.

CALIBRATING PLEASE WAIT

Figure 41

3 Successful calibration will display "Calibration Done" on the local display (See Figure 42)

CALIBRATION DONE

SET TO: XX %LEL

Figure 42



UNSUCCESSFUL CALIBRATION WILL DISPLAY 'CALIBRATION FAILED' ON THE LOCAL, DIGITAL DISPLAY. THIS INDICATES THAT THE SENSOR READING IS OUT OF SPECIFICATION AND A NEW SENSOR IS REQUIRED (SEE SECTION 4.1 SENSOR REPLACEMENT).

Remove calibration cup and allow gas to clear, as shown in Figure 43.

NOTE: Device will return to measurement mode when concentration is less than 2% of full scale range.



CH₄: XX
REMOVE AND CLEAR GAS
THEN PUSH TO RETURN %LEL

Figure 43

3.2.3 Sensor time Response Measurement

- 1 Zero and span the sensor using the procedure in 3.2.2.
- 2 Apply dry nitrogen or air to the sensor port and wait 2 minutes for the zero value to stabilize.
- **3** Apply calibration gas using cal kit and begin timer. Timer should be set to the response time specified in annex for the sensor in use.
- When the timer expires, read the gas concentration from the unit. It should be within 10% of the cal gas, if it is not, the sensor is not functioning properly and should be returned.

3.3 Programming mode

This section describes the HART Commands used in the device.

3.3.1 Universal Commands

The Universal Commands are the minimum command set for all HART devices and provide access to information useful in normal device operation.

Table 2 shows the supported Universal Commands for this device.

till3 C	ans device.			
0	Read Unique Identifier			
1	Read Primary Variable			
2 3 6	Read Loop Current and Percent Range			
3	Read Dynamic Variables and Loop Current			
6	Write Polling Address			
7	Read Loop Configuration			
8	Read Dynamic Variable Classifications			
9	Read Device Variables with Status			
11	Read Unique Identifier Associated with Tag			
12	Read Message			
13	Read Tag, Descriptor, Date			
14	Read Primary Variable Transducer Information			
15	Read Device Information			
16	Read Final Assembly Number			
17	Write Tag, Descriptor, Date			
18	Write Tag, Descriptor, Date			
19	Write Final Assembly Number			
20	Read Long Tag			
21	Read Unique Identifier Associated with Long Tag			
22	Write Long Tag			
38	Reset Configuration Changed Flag			
48	Read Additional Device Status			

Table 2

13

3.3.2 Common Practice Commands

The Common Practice Commands are an optional command set for HART devices. Table 3 shows the supported Common Practice Commands for this device.

33	Read Unique Identifier		
34	Read Primary Variable		
35	Read Loop Current and Percent Range		
42	Read Dynamic Variables and Loop Current		
44	Write Polling Address		
47	Read Loop Configuration		
50	Read Dynamic Variable Classifications		
51	Read Device Variables with Status		
54	Read Unique Identifier Associated with Tag		
59	Read Message		
78	Read Tag, Descriptor, Date		
79	Read Primary Variable Transducer Information		
90	Read Real-Time Clock		
103	Write Burst Period		
104	Write Burst Trigger		
105	Read Burst Mode Configuration		
106	Flush Delayed Response Buffers		
107	Write Burst Device Variables		
108	Write Burst Mode Command Number		
109	Burst Mode Control		
115	Read Event Notification Bit Mask		
116	Write Event Notification Bit Mask		
117	Write Event Notification Timing		
118	Event Notification Control		
119	Acknowledge Event Notification		

Table 3

3.3.3 Device Specific Commands

The Device Specific Commands are commands unique to this device only. These commands are included in the Device Description (DD). Download the latest DD* at www.ueonline.com or www.fieldcommgroup.org to ensure optimum communication between HART devices, gateway and host system. Table 4 shows the supported Device Specific Commands for this device.

* The downloaded files should be placed in a folder named with the manufacturer ID number and then a child folder created using the device type number. The folder should then be copied to the directory where DD files are stored. New DD files simply replace the old and work with all revisions of the same device.

128	Read Calibration Point
129	Write Calibration Point
131	Read Sensor Activation State
132	Read Base Unit Configuration String
133	Read Sensor Module Configuration String
138	Read Sensor Type String
548	Read Lock Status
549	Attach Lock
550	Unlock

Table 4



3.3.4 HART Command 128 Read Calibration Point

Request bytes: Bytes Format Description None

Response bytes:		
Bytes	Format	Description
0-3	Float	Concentration of gas used during calibration

Command Spe	Command Specific Response Code:		
Bytes	Format	Description	
0	Success	No command specific errors	

Table 5

3.3.5 HART Command 129 Write Calibration Point

Request bytes:		
Bytes	Format	Description
0-3	Float	Concentration of gas used during calibration

Response bytes:		
Bytes	Format	Description
0-3	Float	Concentration of gas used during calibration

Command Specific Response Code:		
Code	Class	Description
0	Success	No command specific errors
2	Error	Concentration too low
3	Error	Concentration too high
4	Error	Concentration not valid
5	Error	Incorrect number of data bytes received

Table 6

3.3.6 HART Command 131 Read Sensor Activation State

Request bytes	:	
Bytes	Format	Description
None		

Response bytes:			
Bytes	Format	Description	
0-1	Unsigned-16	Sensor type (0=Not Activated)	

Command Spe	mmand Specific Response Code:		
Code	Class	Description	
0	Success	No command specific errors	

Table 7

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3.3.7 HART Command 132 Read Base Unit Configuration String

Request bytes:		
Bytes	Format	Description
None		

Response byte	ponse bytes:		
Bytes	Format	Description	
0-39	Latin-1	Unit Configuration String, (e.g., UEC100 SW 2.20 HW 1.21)	

	Command Specific Response Code:		
ı	Code	Class	Description
	0	Success	No command specific errors

Table 8

3.3.8 HART Command 133 Read Sensor Module Configuration String

Request bytes:		
Bytes	Format	Description
None		

Response byte	esponse bytes:		
Bytes	Format	Description	
0-39	Latin-1	Sensor Module Configuration String (e.g., H2S: 02031 08035278 02 MIPEX-2_25.6)	

Command Spe	ecific Resp	onse Code:
Code	Class	Description
0	Success	No command specific errors

Table 9

3.3.9 HART Command 138 Read Sensor Type String

Request bytes:		
Bytes	Format	Description
0	Unsigned 8	Device Variable Code

Response bytes:		
Bytes	Format	Description
0	Unsigned 8	Device Variable Code
1-16	ISO-Latin1	Variable Type String

Command Specific Response Code:		
Code	Class	Description
0	Success	No command specific errors
1	Error	Wrong Number of Data Bytes
2	Error	Invalid Selection

Table 10



3.3.10 HART Command 548 Read Sensor Lock Status

Request bytes: Bytes Format Description None

Response bytes:			
Bytes	Format	Description	
0	Unsigned 8	Cut Lock Authorization (Common Table 85)	
1	Unsigned 8	Lock Status (Common Table 83)	
2	Unsigned 8	Number of Locks	
3-26	ISO-Latin1	Username 1	
27-50	ISO-Latin1	Username 2	

Command Specific Response Code:		
Code	Class	Description
0	Success	No command specific errors

Table 11

3.3.11 HART Command 549 Attach Write Protect Lock

Request bytes:			
Bytes	Format	Description	
0	Unsigned 8	Write protect status (0x02)	
1		Reserved	
2-25	ISO-Latin1	Username	
26-49	ISO-Latin1	Password	

Response by	Response bytes:			
Bytes	Format	Description		
0	Unsigned 8	Write protect status		
1	Unsigned 8	Number of Locks		
2-25	ISO-Latin1	Username		
26-49	ISO-Latin1	Password		

Command Specific Response Code:		
Class	Description	
Success	No command specific errors	
Fail	Invalid selection	
Fail	Too few bytes received	
Fail	No locks available	
Fail	Invalid user	
Fail	Duplicate user	
Fail	Invalid combination (not long enough)	
	Class Success Fail Fail Fail Fail Fail	

Table 12

15

3.3.12 HART Command 550 Remove Write Protect Lock

Request bytes:		
Bytes	Format	Description
0		Reserved
1		Reserved
2-25	ISO-Latin1	Username
26-49	ISO-Latin1	Password

Response bytes:			
Bytes	Format	Description	
0	Unsigned 8	Write protect status	
1	Unsigned 8	Number of Locks	
2-25	ISO-Latin1	Username	
26-49	ISO-Latin1	Password	

Command Specific Response Code:		
Code Class Description		
0	Success	No command specific errors
5	Fail	Too few bytes received

Table 13

4.0 FIELD REPLACEMENT

4.1 Sensor Replacement



THE SENSOR IS CERTIFIED INTRINSICALLY SAFE. SENSOR REPLACEMENT MAY BE PERFORMED IN THE FIELD WITHOUT A HOT WORK PERMIT.



ONLY FLEXSENSE™ SENSORS PROVIDED BY UNITED ELECTRIC CONTROLS ARE COMPATIBLE WITH THIS DEVICE.



DO NOT ATTEMPT TO DISASSEMBLE THE SENSOR AS THIS COULD DAMAGE THE SENSOR AND VOID HAZARDOUS LOCATION APPROVALS, AND MANUFACTURER WARRANTY.



WHEN REPLACING THE SENSOR, PROPER CARE SHOULD BE TAKEN TO ENSURE THAT THE SURROUNDING ENVIRONMENT IS FREE OF TOXIC OR COMBUSTIBLE GASES. IT IS RECOMMENDED THAT OTHER GAS DETECTION BE DEPLOYED DURING SENSOR REPLACEMENT TO PREVENT EXPLOSION, SERIOUS INJURY OR DEATH.



SENSORS MUST BE ACTIVATED AFTER INSTALLATION, SEE 2.3 SENSOR ACTIVATION, PAGE 5.

Locate the FLEXsense™ sensor housing (see Figure 44) and retract the sensor locking pin, twisting 90 degrees to lock into retracted position. Remove the gas sensor assembly by firmly pulling downward and releasing it from the sensor unit (see Figure 45). Remove the new FLEXsense™ sensor from its package and follow the instructions from Section 2.1 Sensor Installation, page 4. **NOTE:** It is not necessary to remove the battery during sensor replacement.





UE RECOMMENDS PERFORMING THE SENSOR CALIBRATION PROCEDURE AS OUTLINED IN SECTION 3.2 SENSOR CALIBRATION & BUMP TEST (PAGE 12).



4.2 Battery Replacement



THE BATTERY COMPARTMENT IS CERTIFIED INTRINSICALLY SAFE. BATTERY REPLACEMENT MAY BE PERFORMED IN THE FIELD WITHOUT A HOT WORK PERMIT.



ONLY BATTERY PACKS PROVIDED BY UNITED ELECTRIC CONTROLS ARE COMPATIBLE WITH THIS DEVICE.



WHEN REPLACING THE BATTERY, PROPER CARE SHOULD BE TAKEN TO ENSURE THAT SURROUNDING ENVIRONMENT IS FREE OF TOXIC OR COMBUSTIBLE GASES. IT IS RECOMMENDED THAT OTHER GAS DETECTION BE DEPLOYED DURING BATTERY REPLACEMENT TO PREVENT EXPLOSION, SERIOUS INJURY OR DEATH.



FOLLOW PROPER DISPOSAL REGULATIONS FOR LITHIUM BATTERIES AS APPLIES TO THE LOCAL JURISDICTION.



BATTERIES ARE NOT RECHARGEABLE.

(i)

THE SENSOR MUST BE CALIBRATED AFTER BATTERY REPLACEMENT (SEE SECTION 3.2).

Locate the battery compartment and remove the battery compartment cover to expose the battery. Remove the battery by gripping the back of the battery pack and firmly pulling back from the enclosure, releasing it from the battery socket. Slide the battery pack out of the compartment (see Figure 46).

Remove the new battery from its packaging and follow steps 3-6, from Section 2.2 Battery Installation (page 4).



TO ENSURE PROPER INGRESS PROTECTION, THE REAR COVER MUST BE INSTALLED, AND FULLY BOTTOMED OUT AGAINST THE BASE ENCLOSURE (I.E., METAL-TO-METAL CONTACT). IT IS RECOMMENDED TO USE A WRENCH OR ANY TOOL ACROSS THE COVER LUGS TO TIGHTEN THE COVERS DOWN.



Figure 46

5.0 TROUBLESHOOTING GUIDE

The Vanguard WirelessHART gas detector is used as part of a wireless mesh network that may communicate with other manufacturers' WirelessHART devices, Gateways, and control systems. The following provides troubleshooting suggestions for common operating problems that may be encountered.

16



5.1 Hardware

SYMPTOM	POSSIBLE CAUSES	RECOMMENDED ACTION	
Sensor is not recognized by the	Poor connection between sensor and device	Check the integrity of the 8-pin connector in the sensor. Pins must not be bent.	
device	Incorrect placement of sensor	Ensure that the sensor is completely snapped in place.	
Device does not	Battery not connected	Check the battery is seated properly in the battery compartment.	
operate (i.e., device does not refresh even	properly	Check the integrity of the 5-pin connector at the battery port. Pins must not be bent.	
if button was pushed)	Battery is dead	Replace battery.	
Device unable to	Incorrect Network ID and Join Key	Check the Network ID and Join Key and attempt rejoining network.	
move beyond the idle or search mode	Network is not self	Check that the network is in the active network advertise mode.	
or search mode	advertising	Power cycle device and try again.	
	Incorrect gas or gas concentration	Check gas type and concentration.	
Device is not	Incorrect calibration	Review the Calibration procedure listed within on page 12.	
responding to the	Poor gas delivery	Check gas delivery equipment components.	
calibration gas	Poor connection between sensor and device	Check the integrity of the 8-pin connector in the sensor.	
		Ensure that the sensor is completely snapped into place.	
		Replace the sensor.	
	Extreme ambient temperature	Transfer device within temperature range -40°C (-40°F) to 65°C (149°F).	
LCD does not refresh	Battery is dead	Replace battery.	
	Battery not connected	Check the battery is seated properly in the battery compartment.	
	properly	Check the integrity of the 5-pin connector at the battery port.	
LCD has slow refresh rate	Extreme ambient temperature	A slow refresh rate is normal at low temperature. This is intentional to enhance the viewing of the LCD.	
Device freezes, does not send data, LCD does not refresh	Critical safety error has occurred (memory or power issue)	Remove and replace battery, device should boot normally. An error code should replace the device long tag, which can be seen on the screen. Note the error and change the tag back. If the error occurs again in the next 24 hours, the device must be returned to the factory.	

For further troubleshooting information, refer to the error codes listed in the ANNEX

Table 14

5.2 Wireless Communication

Upon inputting the Network ID and Join Key, the device initializes connection with the network in the following phases. The phase status will be indicated on the device display.

- 1. **SEARCHING:** The device keeps its receiver activated while searching for available networks.
- **2. NEGOTIATING:** The device has detected the desired network and has received a join request from the network manager.
- **3. CONNECTED:** The device has established connection with the network manager and has successfully joined the network. Data transfer is not possible yet.
- **4. OPERATIONAL:** The device has sufficient bandwidth for communication with the network manager. Data transfer can now occur.

Possible issues during the connection process are highlighted in Table 15 below:

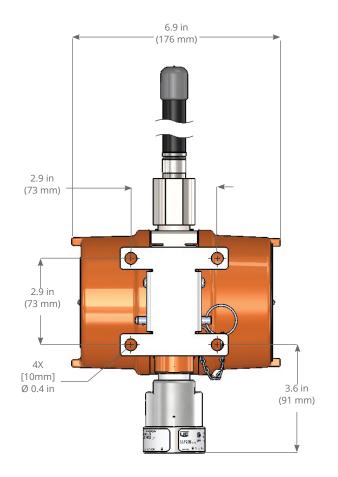
SYMPTOM	POSSIBLE CAUSES RECOMMENDED ACTION	
	Battery is not connected properly	Check that the battery is connected correctly. See Section 2.1 on battery installation.
	Incorrect Network ID and Join Key	Check the Network ID and Join Key
	Network is not self advertising	Check that the network is in the active network advertise mode
Device is not joining the network		Check that the device is within the range of at least one other device in the mesh network. Add more wireless points
	Network is oversubscribed with devices	Check that the maximum devices on the network has not been exceeded
		Wait for at least 15 minutes after the start up
	devices	Power cycle device and try again
Excessive network	Antoninolinous	Send the device back to factory
	Antenna issue	Check antenna signal strength on asset management system
rejoins	Unreliable routing nodes	Relocate device so it has multiple communication paths or add another node in between

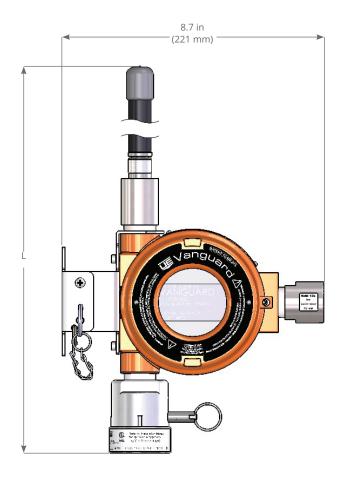
17

Table 15



6.0 DIMENSIONAL DRAWINGS





TCD60 shown with Standard Mount

Models	Antenna	Gain (dBi)	L
TCD60	2	2	16.2" (412 mm)
	3	4.35	16.6" (422 mm)
	4	6	18.9" (482 mm)

7.0 NAMEPLATES

7.1 Front Cover Nameplate



1. WARNING: DO NOT OPEN WHEN EXPLOSIVE ATMOSPHERE IS PRESENT. KEEP COVER TIGHT WHILE IN OPERATION

1. AVERTISSEMENT : NE PAS OUVRIR EN PRÉSENCE D'UNE ATMOSPHÈRE EXPLOSIVE. GARDER LE COUVERCLE FERMÉ PENDANT LE FONCTIONNEMENT



2. WARNING - POTENTIAL ELECTROSTATIC CHARGING HAZARD - SEE INSTRUCTIONS

2. AVERTISSEMENT - DANGER POTENTIEL DE CHARGE ÉLECTROSTATIQUE - VOIR INSTRUCTIONS

7.2 Back Cover Nameplate



3. WARNING: REFERENCE INSTALLATION MANUAL FOR GUIDANCE ON COMPATIBILITY OF INTRINSICALLY SAFE HART DEVICES.

3. AVERTISSEMENT: CONSULTER LE MANUEL D'INSTALLATION POUR OBTENIR DES CONSEILS SUR LA COMPATIBILITÉ DES DISPOSITIFS HART À SÉCURITÉ INTRINSÈQUE.



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4. WARNING: TO PREVENT IGNITION, USE ONLY SENSORS AND BATTERIES SUPPLIED BY UNITED ELECTRIC CONTROLS. USE UE BATTERY (VMAX = 7.8V, IMAX = 0.17A) ASSY # 6361-807. 4. AVERTISSEMENT: POUR ÉVITER TOUTE INFLAMMATION, N'UTILISEZ QUE DES CAPTEURS ET DES BATTERIES FOURNIS PAR UNITED ELECTRIC CONTROLS. UTILISEZ LES BATTERIES UE (VMAX = 7,8V, IMAX = 0,17A) ASSY # 6361-807.



8.0 ANTENNA RF POWER CALCULATION

Calculating Maximum Joules for Adding Cable to Output of Coupler:

Formula Setup:

$$E = \frac{1}{2} * (C * (1.5 * V)^{2})$$

Where:

C = RX Capacitance + Input cable Capacitance + Antenna cable Capacitance V = Voltage Safety Factor = 1.5

Example:

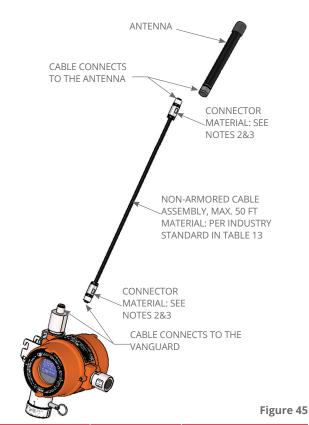
RF Radio Power = 2 Watts or less = 10 Volts Antenna cable LMR400 length 50 feet = 1195 pF RX (L) Coupler capacitance = 18 PF Input cable capacitance = 73 PF Total Capacitance C = 1286 pF

 $E = \frac{1}{2}$ * (1286 pF * (1.5 * 10)²) = 0.144 μ J

Answer = 0.144 μJ acceptable for any Group

NOTES (unless otherwise specified):

- Cable requirements: Max. capacitance: 6 pF/FT -Max. inductance: 2 μh/FT
- 2. Material shall not contain, by mass, more than 7.5% in total of Magnesium, Titanium and Zirconium.
- 3. Copper or Copper alloys shall be coated with Tin, Nickel or by other coatings or shall have the maximum Copper content of the alloy limited to 60%.



CABLE	IMPEDANCE (Ω)	CAPACITANCE PER FOOT (pF)
LMR-100 OR RG-316	50	29
LMR-195 OR RG-58	50	25.4
LMR-200	50	24.5
LMR-240 OR RG-8	50	24.2
LMR-300	50	23.9
LMR-400 OR RG-213, 214	50	23.9
LMR-500	50	23.6
LMR-600	50	23.4
LMR-900	50	23.4
LMR-1200	50	23.1
LMR-1700	50	22.8

Table 16

NOTE: For cables other than listed above, consult with manufacturers specification sheets for capacitance values.

RF RADIO POWER	IMPEDANCE	VOLTAGE (√ΩW)
2≥	50	10
3.5 ≥	50	13.25
6≥	50	17.5

Table 17

RX COUPLER CAPACITANCE		
TYPE	pF	
J	81.6	
R	18	
L	56.4	

MAX ENERGY (JOULES) ALLOWED PER UL60079-11		
GROUP A, B	50 μJ	
GROUP C	250 μJ	
GROUP D, F, G	950 μJ	

Table 18 Table 19

MAXIMUM RADIATED POWER			
MAX WATTAGE	GROUP	MAX dB	
2	A & B	33	
3.5	С	35.4	
6	D, F & G	37.8	

Table 20



9.0 WARNING FRENCH TRANSLATIONS **WARNING TEXT TEXTE D'AVERTISSEMENT** ALL WARNINGS MUST BE THOROUGHLY READ. Ces consignes doivent être lues attentivement 1 UNDERSTOOD AND FOLLOWED. et bien comprises avant l'installation de l'appareil. Une mauvaise utilisation de cet appareil et le non-respect des consignes MISUSE OF THIS DEVICE AND FAILURE TO ADHERE TO ALL WARNINGS COULD RESULT IN: de sécurité peuvent provoquer: • THE DEVICE NOT PERFORMING AS INTENDED, un mauvais fonctionnement de l'appareil, RISK OF EXPLOSION, - un risque d'explosion, • RISK OF LOSING CONSCIOUSNESS OR DEATH. des risques de perte de conscience ou la mort FOR SAFETY CRITICAL OPERATIONS WHICH REQUIRE ADHERENCE Pour des opérations de sécurité critiques qui nécessitent le respect TO IEC 60079-9-1, SEE DOCUMENT ENTITLED '60079-29-1 USER de la norme IEC 60079-9-1, voir le document intitulé '60079-29-1 USER INTEGRATION GUIDE.PDF' WHICH OUTLINES ADDITIONAL INTEGRATION GUIDE.PDF' qui décrit les exigences supplémentaires REQUIREMENTS OF USE FOR THAT STANDARD. ALSO SEE IEC d'utilisation pour cette norme. Voir aussi IEC 60079-29-2 pour des 60079-29-2 FOR ADITIONAL INSTALLATION INSTRUCTIONS. exigences d'installation supplémentaires. MISUSE OF THIS DEVICE MAY CAUSE EXPLOSION AND/ Une mauvaise utilisation de cet appareil peut provoquer une explosion OR PERSONAL INJURY. THESE INSTRUCTIONS MUST et/ou des blessures. Ces consignes doivent être lues attentivement et BE THOROUGHLY READ AND UNDERSTOOD PRIOR TO bien comprises avant l'installation de l'appareil. INSTALLATION OF THE DEVICE. TO PREVENT IGNITION, USE ONLY BATTERY PACKS SUPPLIED BY Pour éviter toute inflammation, n'utilisez que des batteries fournies par 4 UNITED ELECTRIC CONTROLS. United Electric Controls. Pour éviter toute inflammation, n'utilisez que des capteurs fournis par TO PREVENT IGNITION, ONLY USE SENSORS PROVIDED BY UNITED ELECTRIC CONTROLS United Electric Controls. DO NOT REMOVE THE FRONT (PAINTED ALUMINUM AND GLASS) Ne pas retirer la face avant de l'appareil (en verre et aluminium peint). THIS DEVICE COMPLIES WITH PART 15 OF THE FCC RULES: Cet appareil est conforme à la Section 15 du règlement FCC : ne doit MAY NOT CAUSE HARMFUL INTERFERENCE; MUST ACCEPT pas provoquer d'interférences nuisibles ; doit accepter n'importe 10 quelle interférence, y compris celles qui pourraient provoquer un ANY INTERFERENCE, INCLUDING THAT WHICH MAY CAUSE UNDESIRED OPERATION OF THE DEVICE. dysfonctionnement de l'appareil. Afin de se conformer aux normes d'exposition RF d'Industrie Canada, l'antenne TO COMPLY WITH IC RF EXPOSURE COMPLIANCE REQUIREMENTS, THE ANTENNA USED FOR THIS DEVICE MUST BE INSTALLED TO PROVIDE A utilisée pour cet appareil doit être installée de façon à avoir une distance de 10 SEPARATION DISTANCE OF AT LEAST 20 CM FROM ALL PERSONS. séparation d'au moins 20 cm de toutes les personnes à proximité. FCC ID SJC-ETERNA2 CONTAINS IC 5853(A)-ETERNA2 CE0976 FCC ID SIC-ETERNA2 contient IC 5853(A)-ETERNA2 CE0976 10 THE SENSOR IS CERTIFIED INTRINSICALLY SAFE. SENSOR Le capteur est certifié à sécurité intrinsèque. Le remplacement du REPLACEMENT MAY BE PERFORMED IN THE FIELD WITHOUT capteur peut être effectué sur le terrain sans permis de travail à chaud. A HOT WORK PERMIT. ONLY FLEXSENSE™ SENSORS PROVIDED BY UNITED Seuls les capteurs FLEXsense™ fournis par United Electric Controls sont ELECTRIC CONTROLS ARE COMPATIBLE WITH THIS DEVICE. compatibles avec cet appareil. DO NOT ATTEMPT TO DISASSEMBLE THE SENSOR AS THIS Ne pas tenter de démonter le capteur. Ceci pourrait l'endommager et COULD DAMAGE THE SENSOR AND VOID HAZARDOUS annuler les autorisations d'utilisation dans des endroits dangereux ainsi LOCATION APPROVALS, AND MANUFACTURER WARRANTY. que la garantie de fabricant. WHEN REPLACING THE SENSOR, PROPER CARE SHOULD BE Il est important de s'assurer que l'environnement ne contient aucun TAKEN TO ENSURE THAT SURROUNDING ENVIRONMENT gaz toxique ou combustible lors du remplacement du capteur. Il est IS FREE OF TOXIC OR COMBUSTIBLE GASES. IT IS recommandé d'utiliser un autre système de détection de gaz pendant RECOMMENDED THAT OTHER GAS DETECTION BE le remplacement du capteur pour éviter tout risque d'explosion, de DEPLOYED DURING SENSOR REPLACEMENT TO PREVENT blessures graves ou de mort. EXPLOSION, SERIOUS INJURY OR DEATH. Le compartiment pour la batterie est certifié à sécurité intrinsèque. THE BATTERY COMPARTMENT IS CERTIFIED INTRINSICALLY SAFE. BATTERY REPLACEMENT MAY BE PERFORMED IN THE Le remplacement de la batterie peut être effectué sur le terrain sans FIELD WITHOUT A HOT WORK PERMIT. permis de travail à chaud. ONLY BATTERY PACKS PROVIDED BY UNITED ELECTRIC Seuls les packs de batteries fournis par United Electric Controls sont 16 CONTROLS ARE COMPATIBLE WITH THIS DEVICE. compatibles avec cet appareil. WHEN REPLACING THE BATTERY, PROPER CARE Il est important de s'assurer que l'environnement ne contient aucun SHOULD BE TAKEN TO ENSURE THAT SURROUNDING gaz toxique ou combustible lors du remplacement de la batterie. Il est ENVIRONMENT IS FREE OF TOXIC OR COMBUSTIBLE GASES. recommandé d'utiliser un autre système de détection de gaz pendant IT IS RECOMMENDED THAT OTHER GAS DETECTION BE le remplacement de la batterie pour éviter tout risque d'explosion, de DEPLOYED DURING BATTERY REPLACEMENT TO PREVENT blessures graves ou de mort. EXPLOSION, SERIOUS INJURY OR DEATH. Suivre les règles d'élimination appropriées pour les piles au lithium à la FOLLOW PROPER DISPOSAL REGULATIONS FOR LITHIUM BATTERIES AS APPLIES TO THE LOCAL IURISDICTION. juridiction locale.

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